

### SmartDrive® ACH580 E-Clipse Bypass Drive

The SmartDrive® ACH580 drive sets new standards in both simplicity and reliability, and ensures smooth, energy-efficient operation of your HVAC systems in normal and mission-critical situations.

The SmartDrive® ACH580 with ABB E-Clipse Bypass is an ACH580 HVAC Drive in an integrated UL (NEMA) Type 1 or 12 with a bypass motor starter. The SmartDrive® ACH580 with ABB E-Clipse Bypass provides an input disconnect switch or circuit breaker with door mounted and interlocked operator (padlockable in the OFF position), a bypass starter, electronic motor overload protection, a door mounted control panel with graphical display for local control, provisions for external control connections, and serial communications capability. Configurations options include a drive service switch and/or AC line reactor.

UL (NEMA) Type 1 and 12 E-Clipse units are available from 1 to 60 HP at 208/230V, 1 to 125 HP at 460V, and 2 to 125 HP at 575V. UL (NEMA) Type 1 and 12 units are wall mounted from 1 to 125 HP.



# SmartDrive ACH580 E-Cclipse Bypass Features

## Features for HVAC

The SmartDrive® ACH580 with ABB E-Cclipse bypass includes two contactors. One contactor is the bypass contactor, used to connect the motor directly to the incoming power line in the event that the SmartDrive® ACH580 is out of service. The other contactor is the SmartDrive® ACH580 output contactor that disconnects the SmartDrive® ACH580 from the motor when the motor is operating in the Bypass mode. The drive output contactor and the bypass contactor are electrically interlocked to prevent "back feeding".

The SmartDrive® ACH580 with ABB E-Cclipse bypass is a microprocessor-controlled "intelligent" system which features programmable Class 10, 20, or 30 overload curves, programmable underload (broken belt) and overload trip or indication. Also included as standard features are single-phase protection in bypass mode, programmable manual or automatic transfer to bypass, fireman's override, smoke control, damper control, no contactor chatter on brown-out power conditions and serial communications. Should a drive problem occur, fast acting fuses exclusive to the SmartDrive® ACH580 drive path disconnect the drive from the line prior to clearing upstream branch circuit protection, maintaining bypass capability.



## Communication

Protocols as standard (EIA-485): BACnet MS/TP, Modbus RTU, Johnson Controls N2  
Available as plug-in options: BACnet/IP, Modbus TCP, EtherNet/IP, LonWorks

## Application Functions

Start interlock	Motor preheating
Delayed start	Energy optimizer and calculators
Run permissive (damper monitoring)	Timer
Override operation mode	2 or 3 wire start/stop
Real-time clock (scheduling)	Ramp to stop
PID controllers for motor and process	2 independent adjustable accel/decel ramp
Motor flying start	

## Protection Functions

Overvoltage controller	Overload supervision
Undervoltage controller	Stall protection
Motor earth-leakage monitoring	Loss of reference
Motor short-circuit protection	Panel loss
Motor overtemperature protection	Ground fault
Output and input switch supervision	External events
Motor overload protection (UL508C)	Overcurrent
Phase-loss detection (both motor and supply)	Current limit regulator
Under load supervision (belt loss detection)	Transient/Surge protection (MOV and choke)

## Panel Functions

First start assistant	Set-Up and Operating Data Display:
Primary settings for HVAC applications	-- Output Frequency (Hz)
Hand-Off-Auto operation mode	-- Speed (RPM)
HVAC quick set-up	-- Motor Current
Includes Day, Date and Time	-- Calculated % Motor Torque
Operator Panel Parameter Backup (read/write)	-- Calculated Motor Power (kW)
Full Graphic and Multilingual Display for Operator Control, Parameter	-- DC Bus Voltage
	-- Output Voltage
	-- Heatsink Temperature
	-- Elapsed Time Meter (resettable)
	-- kWh (resettable)
	-- Input / Output Terminal Monitor
	-- PID Actual Value (Feedback) & Error Fault Text
	-- Warning Text
	-- Three (3) Scalable Process Variable Displays
	-- User-Definable Engineering Units

## Motor Control Features

Scalar (V/Hz) and vector modes of motor control	Energy optimization
V/Hz shapes	IR compensation
-- Linear	Slip compensation
-- Squared	Three (3) Critical Frequency Lockout Bands

## PID Control

One (1) Process PID	External Selection between Two (2) Sets of Process
Four (4) Integral Independent Programmable PID	PID Controller Parameters
Setpoint Controllers (Process and External)	PID Sleep/Wake-Up



Taco Inc., 1160 Cranston Street, Cranston, RI 02920 / (401) 942-8000  
Taco (Canada) Ltd., 8450 Lawson Road, Unit #3, Milton, Ontario L9T 0J8 / (905) 564-9422