

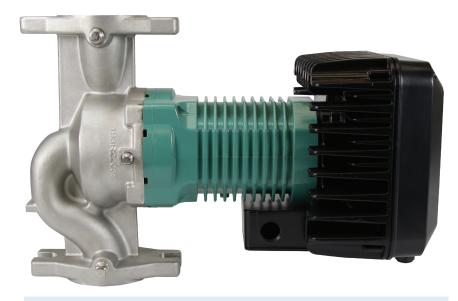
# 1915e™ ECM High-Efficiency Circulators

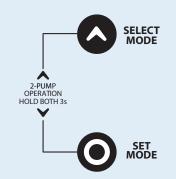
The ECM 1915e is a self-sensing, close coupled, mechanically sealed in-line pump that exceeds industry and efficiency standards with an advanced hydraulic design. It features a high-efficiency volute, permanent magnet motor with ECM technology and integrated frequency drive. Simple yet versatile control options include constant pressure, constant speed, proportional pressure, 0-10Vdc and parallel pump alternation. These standard features combined with the intuitive user interface allow for quick start-ups achieving optimum system efficiency and maximum comfort. The 1915e is available in Ductile Iron for closed loop hydronic heating and cooling systems or Stainless Steel, NSF Commercial Hot Certified for DHW applications.



Comfort Solutions A Taco Family Company

# **Features & Applications**





#### **Two-Button User Interface Guide**

- Factory default Constant Pressure Mode, 45' Set Pressure
- Mode Change short press of Select Mode
  - Current mode LED flashes
  - Short press Select Mode scrolls to other modes
  - Short press Set Mode to accept selected mode

NOTE: Pump returns to previous mode if Set Mode not pressed

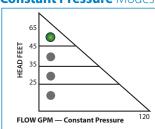
- · Confirm Mode
  - Short press of Set Mode
  - Selected mode LED on
- Button Lockout
  - Press and hold Select Mode for 10 seconds
  - Activates (or deactivates) Lockout
- 2-Pump Operation
  - Long press (3 sec) of both Select and Set Mode Buttons
  - Selects or de-selects lead/lag operation

# **Durability & Convenience**

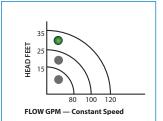
- 65' Shut-off head, 120 USGPM max flow
- ECM brushless DC, high-efficiency, soft start, high starting torque motor
- Easy to program pump interface
- Self-sensing
- Multiple Operating Modes
  - 4 Constant Pressure
  - 3 Constant Speed
  - 1 Proportional Pressure
- LED Status Light
- Error Diagnostics
  - Locked Rotor
  - Over Current
  - Over & Under Voltage
  - Over Temperature
  - Communications Failure
- External Inputs/Outputs
  - 0-10Vdc external speed control
  - Remote enable
  - Overload relay output
  - Parallel pump control
- High quality mechanical seal
  Carbon/Silicon-Carbide/EPDM for Ductile Iron Model
  - Carbon/Silicon-Carbon/Viton for SS Model



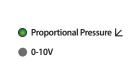
#### Choose from Four **Constant Pressure** Modes



#### Choose from Three **Constant Speed Modes**



#### **Choose Proportional** Pressure or 0-10V

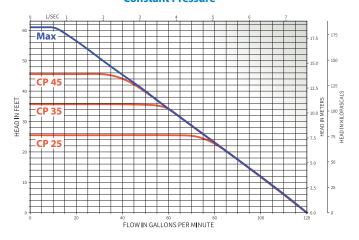


#### Choose Lead/2-Pump Operation

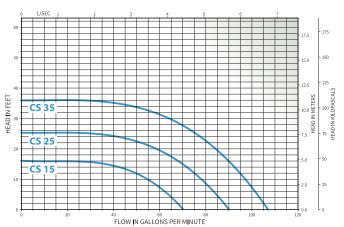


# **1915e Performance Curves**

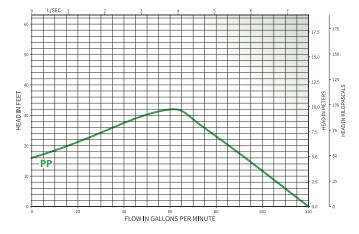
## **Constant Pressure**



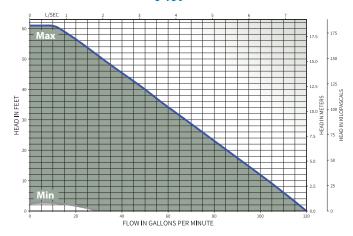
## **Constant Speed**



## **Proportional Pressure**



## 0-10V



# **Submittal Data Information Taco 1900e™ series — 1915e™**

Submittal Data # 301-253 Supersedes: 01/17/19

# **Specifications**

- Max. Shut-off Head: 65 feet
- · Max. Flow: 120 USGPM
- Max. Operating Pressure: 175 PSI (12 bar)
- Water Temperature Range: 36 to 230°F (2 to 110°C)
- Ambient Temperature Range: 32 to 104°F (0 to 40°C)
- Ambient Humidity: Less than 95% RH (Indoor Use Only)

## Standards, Protection and Flange Type

Insulation Class H (180°C)

Enclosure: Type 2 (IP44) Totally Enclosed

Integrated Motor Protection (electronically protected)

Continuous Duty

UL778, 1004-1, 508C

CAN/CSA22.2 #108, #100, #107.1

EMC (89/366EEC): EN 61000

Stainless Steel Version:

NSF/ANSI 61-G & 372 Commercial Hot

Flange Type: 2 Bolt, Commercial Oval









## **Materials of Construction:**

Casing:	<b>HVAC Model:</b> Ductile Iron - Cathodic Epoxy Electrocoat
	<b>DHW Model:</b> Stainless Steel
Impeller:	PPS
Shaft:	Stainless Steel
Bearing:	Sealed Ball Bearing
Mechanical Seal:	<b>HVAC Model:</b> Carbon-SiCarbide-EPT
	<b>DHW Model:</b> Carbon-SiCarbide-Viton

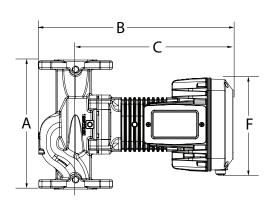
## **Operating Modes**

- Constant Pressure Control (Δp-c)
- Proportional Pressure Control (AUTO)
- Constant Speed
- 0-10Vdc
- 2-Pump Alternation

#### **Applications**

**Ductile Iron Model:** Closed loop, pressurized Heating and Chilled Water HVAC Systems **Stainless Steel Model:** Potable water systems (DHW recirculation, pressure boosting)





## **Pump Dimensions & Weights**

Model Number	T	Flange Size	Α	В	C	D/E	F	Weight
Part Number	Type	Inches [mm]						lbs.
<b>1915e-F</b> VR65120-HB1-FC2A00	Ductile Iron	1-1/2 [38]	10.4 [264]	15.6 [397]	12.7 [322]	7.5 [190.5]	7.8 [199]	30.5
<b>1915e-SF</b> VR65120-CB1-FS2A00	Stainless Steel	1-1/2 [38]	10.4 [264]	15.6 [397]	12.7 [322]	7.5 [190.5]	7.8 [199]	30.5

#### **Electrical Specifications**

Pump Ratings	200/240 V, 47 - 63Hz, 1 Phase
Power Consumption (HP)	0.027 - 0.75 HP
Power Consumption (W)	20 - 650 W
Rated Current (1 phase, 230V)	.25A - 3.8A
Relay Output:	30VDC Max. load up to 2A 12VAC Max. load up to 3A
Analog Inputs:	Input Voltage : 0-10VDC, 10mA Output Voltage : 0-10VDC,10mA

Minimum static inlet pressure at pump suction port (PSI / bar) to avoid cavitation at fluid temperatures

Effective: 02/07/19

Fluid Temperatures	PSI / bar		
112°F (50°C)	7.3 / 0.5		
176°F (80°C)	11.6 / 0.8		
230°F (110°C)	20.3 / 1.4		



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