



# Instruction Sheet QuickTop Zone Valve™

102-558

SUPERSEDES: November 27, 2018

EFFECTIVE: August 17, 2025

PLANT I.D. #001-5011



**CAUTION:** Disconnect power supply before connecting wiring to prevent electrical shock or equipment damage.



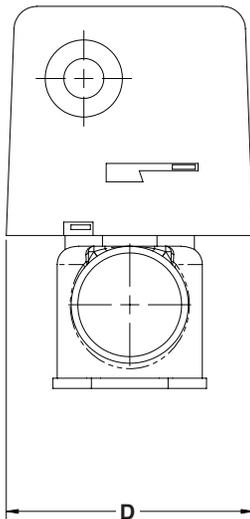
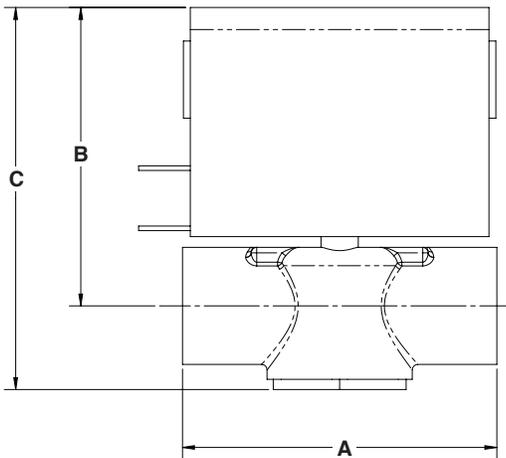
**CAUTION:** Over-tightening with the use of Teflon pipe joint compound will result in potential breakage of joints. Teflon provides lubricity so care must be exercised not to over-tighten joints.



**CAUTION:** Avoid installation in locations with excessive moisture, explosive vapors, corrosive fumes or vibration.



**WARNING:** System fluids are under pressure or temperature can be hazardous. Be sure the pressure has been reduced to zero and the system temperature is below 100 F (38 C). Failure to follow these could result in property damage and /or personal injury.



## BEFORE INSTALLATION

Please carefully read and strictly follow safety procedures and observations below along with all other installation instructions in this manual.

## FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE PERSONAL INJURY OR PROPERTY DAMAGE!

Taco shall not be liable for injuries and damages resulting from misuse of its products.

### Valve Specifications

Valve type:  
2-way on/off

Connection:  
Sweat: 3/4"

Materials:  
Body: forged brass  
Stem: brass with nickel-plated  
Seals: NBR

Static pressure rating: 300 psi

Medium: water and glycol (up to 50%)

Media temperature range:  
32 °F to 200 °F (0 °C to 93 °C)

Close off pressure: 15 - 20 psi

### Actuator Specifications

Voltage:  
24 VAC ± 10%, 60 Hz

Power consumption: 5 W, 7.2 VA.

Motor wire leads:  
24V 18", yellow

End switch: 1 x SPST, red

Motor running time:  
Power on: 10-20 seconds  
Spring return: 4-5 seconds

Humidity: 5 to 95% non-condensing

Ambient temperature:  
32 °F to 125 °F (0 °C to 52 °C)

Housing: stainless steel base with Al cover

## BASIC OPERATION

Use in heating and cooling systems for controlling the flow of hot and/or cold water. Consist of a spring-return actuator that is attached to a 2-way valve assembly. When power is applied, the synchronous motor inside the actuator winds the spring and moves the valve paddle to the desired position. When power is off, the spring returns the paddle to its initial position.

## APPLICATION

Typically used on fan coil units, baseboards or other closed-loop hydronic systems, but are not suitable for use in open loop systems where there is exposure to fresh air resulting in dissolved oxygen that over time, will cause cycling damage to the valve or valve components. Valve is designed for cycling (not constantly powered on) applications.

## DIMENSIONS

Model Number	Connection Size	Inches (mm)				C <sub>v</sub> (K <sub>v</sub> )	Close-Off PSI (kPa)
		A	B	C	D		
QT075C2	3/4" Sweat	2-3/4 (70)	3-1/4 (83)	4-3/16 (106)	2-11/16 (68)	3.5 (3.0)	20 (138)

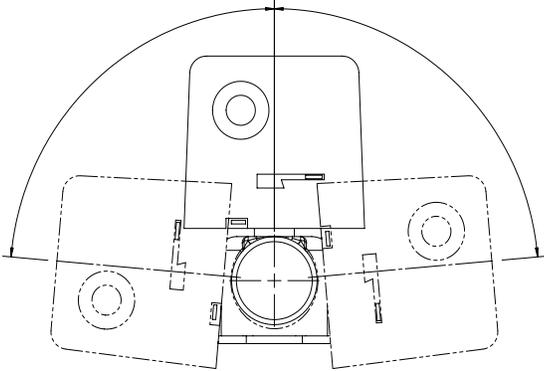
Replacement actuator model number: QTA024W4B1

## INSTALLATION AND OPERATION

The valve can be installed vertically or horizontally (well above pipe center line), but never turned upside down.

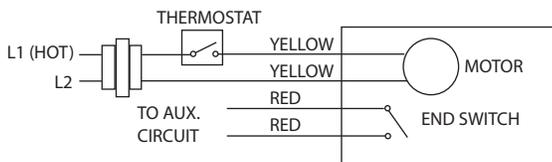
Read these instructions carefully, make sure valve rating on product label is suitable for the application.

Installer must be a trained, experienced service technician and comply with local codes and ordinances.



The valve can be installed on the supply or on the return (preferred). The flow direction through the valve must be from port B to port A (stamped on valve body), also indicated by the arrow in the product label, so the paddle closes against the direction of flow.

## WIRING



## OPERATION OF VALVE

N.C. power OFF	Port B closed
N.C. power ON	Port B opened
N.C. manual open	Port B opened

## SWEAT COPPER CONNECTION

1. Use new, properly sized and cleaned pipe. Place the valve onto the pipe.
2. Move the manual open lever to lock at OPEN position before applying heat. This protects the rubber seal on paddle inside by removing it from the brass seat during soldering.
3. Sweat joints. Keep the outer surface free from solder. \*DO NOT USE silver solder due to the high melting temperature required which will cause damage to internal parts\*.

## MANUAL OPEN WITHOUT ELECTRIC POWER

The manual open can be achieved by pushing the manual open lever slowly and firmly to the locked position. When power is applied, the manual open lever unlocks automatically. End switch will not be triggered (closed) when valve is manually opened.

## DISASSEMBLY OF THE ACTUATOR FROM THE VALVE BODY

1. Move the manual open lever to the lock open position.
2. Move the "Actuator Release Lever" to the side and pull actuator up.

## ASSEMBLY OF THE ACTUATOR TO THE VALVE BODY

1. Move the manual open lever to the lock open position.
2. Align valve stem to the mating actuator hole.
3. Move the "Actuator Release Lever" to the side and slide the actuator onto the valve body, release the lever.

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