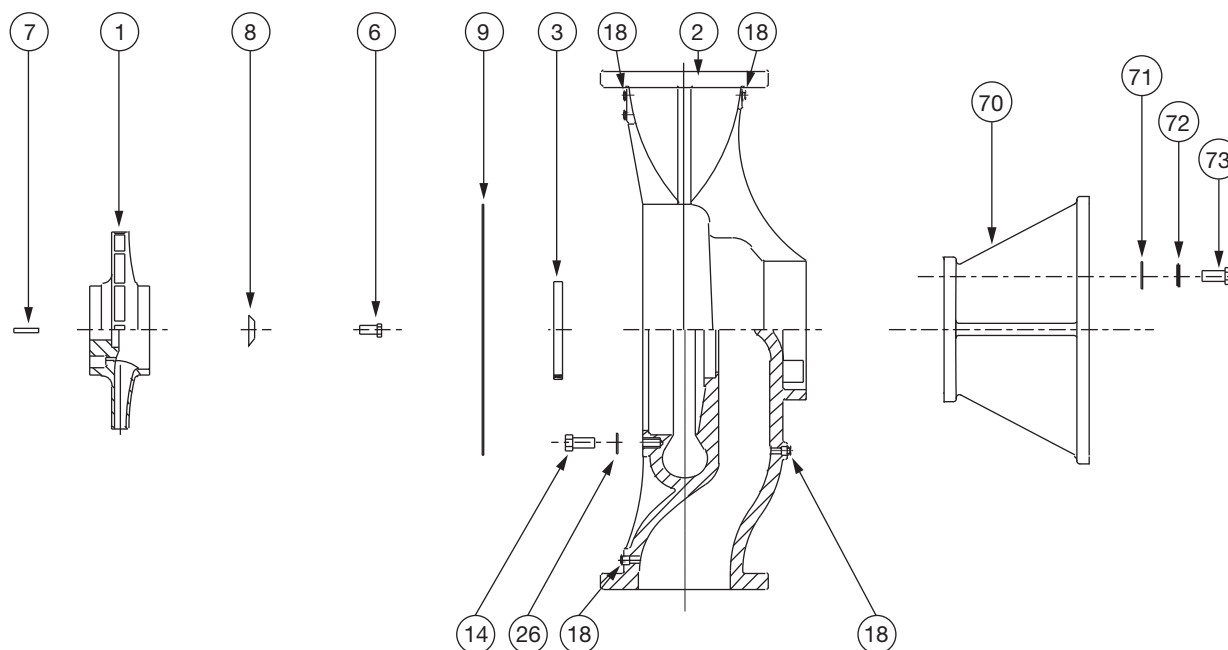
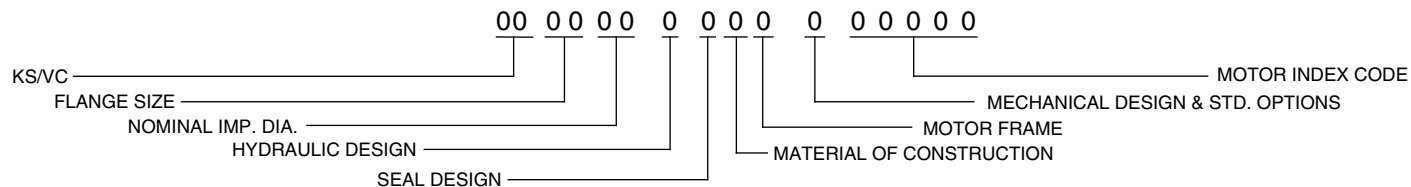


KS 1013

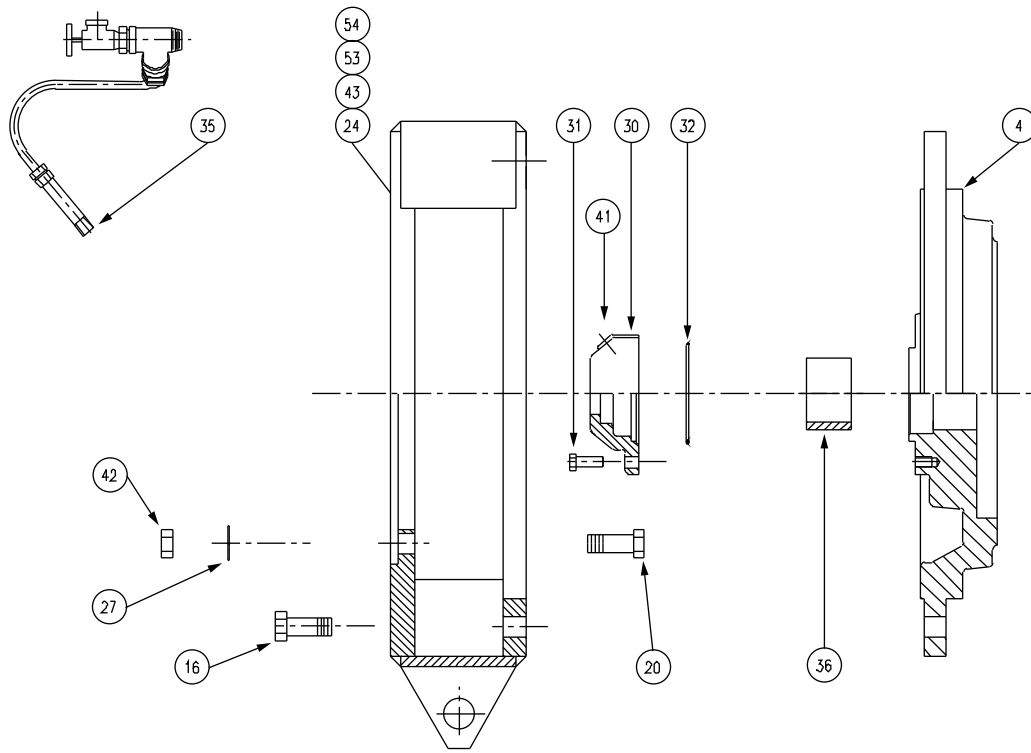
SUPERSEDES: May 1, 2011

EFFECTIVE: July 28, 2023

WHEN SELECTING AND ORDERING PARTS, ALWAYS REFER TO SERIAL NUMBER ON NAMEPLATE



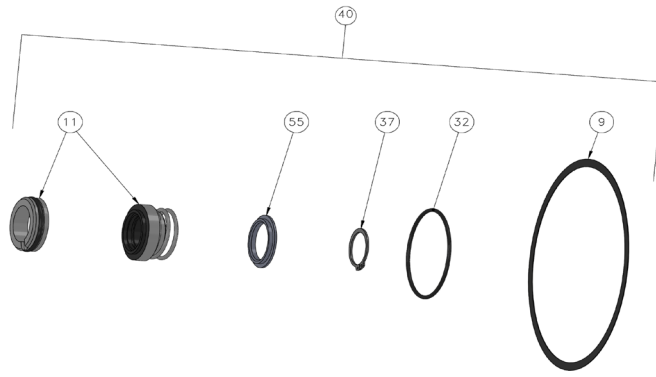
ITEM NO.	NO. REQ.	DESCRIPTION	1013	1013	1013
			FRAME C,D,E,K,L OR M	FRAME F OR N	FRAME P OR G
1	1	IMPELLER (CI)	953-1665RP	953-1667RP	953-1798RP
1	1	IMPELLER (BRZ)	953-1666RP	953-1668RP	953-1799RP
2	1	CASING (125#)(W/WR OPT)	953-2720RP	953-2720RP	953-2720RP
2	1	CASING (250#)(W/WR OPT)	953-2721RP	953-2721RP	953-2721RP
2	1	CASING (125#)(NO WR STD)	953-1673RP	953-1673RP	953-1673RP
2	1	CASING (250#)(NO WR STD)	953-1676RP	953-1676RP	953-1676RP
3	1(W/R)	WEAR RING (BRZ) (OPT)	953-1677RP	953-1677RP	953-1677RP
6	1	IMPELLER BOLT	1/2NCx1-1/4LG	1/2NCx1-1/2LG	1/2NCx2-1/4LG
7	1	IMPELLER KEY	1/4x1/4x3-1/2LG	3/8x3/8x3-1/2LG	1/2x1/2x2-1/2LG
8	1	IMPELLER WASHER	953-829RP	953-1099RP	953-1099RP
9	1	GASKET (CASING)	953-1011RP	953-1011RP	953-1011RP
14	16	CASING BOLT	5/8NCx2-1/4LG	5/8NCx3"LG	5/8NCx3"LG
18	5	PIPE PLUG	1/4 NPT	1/4 NPT	1/4 NPT
26	16	CASING WASHER	5/8"	5/8"	5/8"
70	1	SUPPORT STAND (OPTIONAL)	953-3969RP	953-3969RP	953-3969RP
71	4	WASHER	5/8"	5/8"	5/8"
72	4	LOCK WASHER	5/8"	5/8"	5/8"
73	4	BOLT	5/8"NC x 1 3/4"LG	5/8"NC x 1 3/4"LG	5/8"NC x 1 3/4"LG



ITEM NO.	NO. REQ.	DESCRIPTION	1013	1013	1013	1013
			FRAME C,D,K,L	FRAME E,M	FRAME F,N	FRAME P,G
4	1	COVER	953-2677RP	953-1679RP	953-1679RP	953-1802RP
16	8	COVER SCREW	3/8NCx1-1/2LG	3/8NCx1-1/2LG	-----	-----
20	4	MOTOR BOLT *	1/2NCx1-1/2LG	5/8NCx1-3/4LG	5/8NCx1-3/4LG	5/8NCx1-3/4LG
24	1	SUPPORT HEAD	953-1559RP	953-1557RP	953-1555RP	953-1555RP
27	4	MOTOR WASHER *	1/2"	5/8"	5/8"	5/8"
30	1	SEAL CAP (STD)	953-1319RP	953-1319RP	953-1318RP	953-730RP
30	1	SEAL CAP (EXTERIOR DES)	953-1325RP	953-1325RP	953-1325RP	953-1818RP
31	2	SEAL CAP SCREW	1/2NCx1-3/4LG	1/2NCx1-3/4LG	1/2NCx1-3/4LG	1/2NCx1-3/4LG
32	1	SEAL CAP GASKET	953-763RP	953-763RP	953-763RP	953-763RP
35	1	TUBE KIT	953-1547RP	953-1547RP	953-1547RP	953-1547RP
36	1	THROTTLE BUSHING	953-1322RP	953-1322RP	953-1322RP	953-1801RP
41	1	SEAL CAP PLUG	1/8NPT	1/8NPT	1/8NPT	1/8NPT
42	4	MOTOR NUT (HP ONLY)	3/8NC	5/8NC	5/8NC	5/8NC
43	1	CPLG GUARD	953-1584RP	953-1585RP	953-1586RP	953-1586RP
53	4	CPLG GUARD SCREW	1/4x3/8LG	1/4x3/8LG	1/4x3/8LG	1/4x3/8LG
54	4	CPLG GUARD WASHER	1/4"	1/4"	1/4"	1/4"

AW-741 REV C

* CZ MOTOR HARDWARE SHOWN ABOVE. FOR HP MOTOR HARDWARE, CONSULT FACTORY



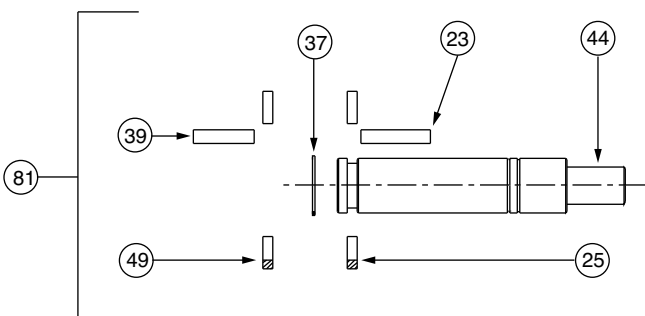
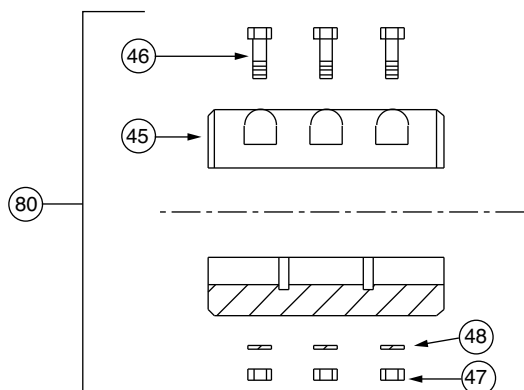
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1507, 2007, 3007, 4007, 4075, 5007, 5075, 1507D, 2007D, 3007D, 4007D, 5007D, 6007D	2007, 3007, 4007, 4075, 5007, 5075, 2007D, 3007D, 4007D, 5007D, 6007D				1507, 2007, 3007, 4007, 4075, 5007, 5075, 1507D, 2007D, 3007D, 4007D, 5007D, 6007D	2007, 3007, 4007, 4075, 5007, 5075, 2007D, 3007D, 4007D, 5007D, 6007D			
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ITEM NO.	NO. REQ.	DESCRIPTION	MOTOR FRAME									
			H,J,1,2,3	K,L,M,4,5,6,R,T	N,7,8,U	K,L,M,N	P,G,9	H,J,1,2,3	K,L,M,4,5,6,R,T	N,7,8,U	K,L,M,N	P,G,9
			143-215	254-326	364-405	254-405	444-449	143-215	254-326	364-405	254-405	444-449
			MECHANICAL DES. A OR C (125#)					MECHANICAL DES. B OR D (250#)				
9	1	Gasket (Casing)	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1
32	1	Seal Cap Gasket	953-761	759-162	953-763	953-763	953-763	953-761	759-162	953-763	953-763	953-763
37	1	Retaining Ring	15-147	15-148	15-149	15-149	15-144	15-147	15-148	15-149	15-149	15-144
55	1	Springholder	953-1529RP	953-1530RP	953-1531RP	953-1531RP	953-1848RP	N/A	N/A	N/A	N/A	N/A
11	1	Seal (Type B)	951-3157RP	951-3158RP	951-2966RP	951-2966RP	951-6293RP	951-3766RP	951-5158RP	951-5151RP	951-5151RP	951-6296RP
11	1	Seal (Type D)	951-3159RP	951-3160RP	951-2967RP	951-2967RP	951-6294RP	951-3781RP	951-5159RP	951-5152RP	951-5152RP	951-6297RP
11	1	Seal (Type E)	951-3161RP	951-3162RP	951-2968RP	951-2968RP	951-6295RP	951-3782RP	951-5160RP	951-5153RP	951-5153RP	951-6298RP
11	1	Seal (Type F)	951-6415RP	951-6417RP	951-6419RP	951-6419RP	951-6420RP	951-6461RP	951-6456RP	951-6448RP	951-6448RP	951-6473RP
40	1	Seal Kit (Type B)	953-1548-1RP	953-1548-4RP	953-1548-7RP	953-1548-7RP	953-1548-28RP	953-1548-10RP	953-1548-13RP	953-1548-16RP	953-1548-16RP	953-1548-31RP
40	1	Seal Kit (Type D)	953-1548-2RP	953-1548-5RP	953-1548-8RP	953-1548-8RP	953-1548-29RP	953-1548-11RP	953-1548-14RP	953-1548-17RP	953-1548-17RP	953-1548-32RP
40	1	Seal Kit (Type E)	953-1548-3RP	953-1548-6RP	953-1548-9RP	953-1548-9RP	953-1548-30RP	953-1548-12RP	953-1548-15RP	953-1548-18RP	953-1548-18RP	953-1548-33RP
40	1	Seal Kit (Type F)	953-1548-49RP	953-1548-50RP	953-1548-51RP	953-1548-51RP	953-1548-52RP	953-1548-53RP	953-1548-54RP	953-1548-55RP	953-1548-55RP	953-1548-56RP

STANDARD DESIGN

9	1	Gasket (Casing)	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1	See Page 1
32	1	Seal Cap Gasket	953-761	759-162	953-763	953-763	953-763	953-761	759-162	953-763	953-763	953-763
11	1	Seal (Type U)	953-1326RP	953-1327RP	953-1328RP	953-1328RP	953-1849RP	953-1326RP	953-1327RP	953-1328RP	953-1328RP	953-1849RP
11	1	Seal (Type V)	953-1329RP	953-1330RP	953-1331RP	953-1331RP	953-1850RP	953-1329RP	953-1330RP	953-1331RP	953-1331RP	953-1850RP
11	1	Seal (Type W)	953-1332RP	953-1333RP	953-1334RP	953-1334RP	953-1851RP	953-1332RP	953-1333RP	953-1334RP	953-1334RP	953-1851RP
40	1	Seal Kit (Type U)	953-1548-19RP	953-1548-22RP	953-1548-25RP	953-1548-25RP	953-1548-34RP	953-1548-19RP	953-1548-22RP	953-1548-25RP	953-1548-25RP	953-1548-34RP
40	1	Seal Kit (Type V)	953-1548-20RP	953-1548-23RP	953-1548-26RP	953-1548-26RP	953-1548-35RP	953-1548-20RP	953-1548-23RP	953-1548-26RP	953-1548-26RP	953-1548-35RP
40	1	Seal Kit (Type W)	953-1548-21RP	953-1548-24RP	953-1548-27RP	953-1548-27RP	953-1548-36RP	953-1548-21RP	953-1548-24RP	953-1548-27RP	953-1548-27RP	953-1548-36RP
40	1	Seal Kit (Type 1)	953-4801RP	953-4800RP	953-4799RP	953-4799RP	953-47798RP	953-4801RP	953-4800RP	953-4799RP	953-4799RP	953-4798RP

EXTERNAL DESIGN



1506	1506	-	-	-	-
2006	2006	-	-	-	-
3006	3006	-	-	-	-
1507	1507	-	-	-	-
2007	2007	2007	-	-	-
3007	3007	3007	-	-	-
4007	4007	4007	4007	-	-
5007	5007	5007	5007	-	-
4075	4075	4075	4075	-	-
5075	5075	5075	5075	-	-
2508	2508	2508	2508	-	-
1509	1509	1509	1509	-	-
2009	2009	2009	-	-	-
3009	3009	3009	3009	-	-
4009	4009	4009	4009	-	-
-	6009	6009	6009	-	-
-	5095	5095	-	-	-
-	6095	6095	6095	-	-
-	2510	2510	-	-	-
2011	2011	-	-	-	-
3011	3011	3011	-	-	-
-	4011	4011	-	-	-
-	6011	6011	6011	-	-
-	8011	8011	8011	-	-
-	3013	3013	-	-	-
-	4013	4013	-	-	-
-	6013	6013	6013	6013	-
-	-	8013	8013	8013	-
-	-	1013	1013	1013	1013

AW-643 REV E

ITEM NO.	NO. REQ.	DESCRIPTION	FRAME A,H	FRAME B,J	FRAME C,D,K,L	FRAME E,M	FRAME F,N	FRAME P,G
45	1	COUPLING	953-1311RP	951-202RP	953-1310RP	953-1309RP	953-1527RP	953-863RP
46	6	BOLT-COUPLING	5/16 X 2LG	5/16 X 2 LG	5/16 X 2LG	5/16 X 2 LG	5/16 X 2-1/2LG	5/16 X 2-1/2LG
47	6	NUT-COUPLING	5/16	5/16	5/16	5/16	5/16	5/16
48	6	LOCK WASHER-COUPLING	5/16	5/16	5/16	5/16	5/16	5/16
80	1	COUPLING KIT	953-1603RP	953-1604RP	953-1605RP	953-1606RP	953-1607RP	953-863RP
44	1	SHAFT	953-1298RP	953-1298RP	953-1297RP	953-1297RP	953-1296RP	-
44	1	**SHAFT FOR 1013 ONLY	---	---	953-2036RP	953-2036RP	953-2037RP	953-1800
25	1	CIRCULAR KEY-PUMP	953-1313RP	953-1313RP	953-1314RP	953-1314RP	953-1316RP	953-1317
49	1	CIRCULAR KEY-MOTOR	953-1312RP	953-1313RP	953-1313RP	953-1315RP	953-1315RP	953-1317
23	1	KEY-PUMP	1/4X1/4X1-1/4LG	1/4X1/4X1-1/4LG	3/8X3/8X1-1/2LG	3/8X3/8X3LG	1/2X1/2X3LG	1/2X1/2X3LG
39	1	KEY-MOTOR	3/16X3/16X1-1/4LG	1/4X1/4X1-1/4LG	1/4X1/4X1-1/4LG	3/8X3/8X3LG	3/8X3/8X3LG	1/2X1/2X3LG
37	1	RETAINING RING-SEAL	1 1/8	1 1/8	1 1/2	1 1/2	1 7/8	2 1/8
81	1	SHAFT KIT	953-1608RP	953-1609RP	953-1610RP	953-1611RP	953-1612RP	-
81	1	*SHAFT KIT FOR 1013 ONLY	---	---	953-2129RP	953-2130RP	953-2131RP	953-4343RP



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