

SUPERSEDES: New

EFFECTIVE: February 19, 2021

Plant ID No. 001-5024

**DESCRIPTION:**

The 0015e3® stainless steel is a variable speed, high-efficiency wet rotor circulator with ECM permanent magnet technology. With 3 easy settings, its performance curves are equivalent to the versatile Taco 0015 3-speed and ideal for hydronic systems zoned with circulators or zone valves. The 0015e3 reduces power consumption by up to 85% compared to equivalent AC permanent split capacitor circulators.

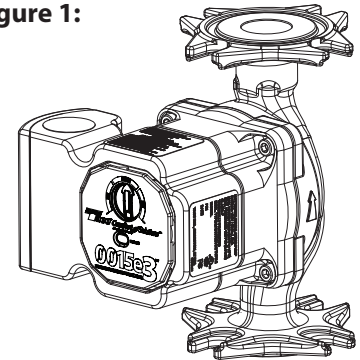
**APPLICATION:**

- Maximum operating pressure: 150 psi (10 bar)
- Maximum water temperature: 230°F (110°C)
- Electrical specifications:
  - Voltage: 110-120V, 50/60 Hz, single phase
  - Maximum operating power: 44W
  - Maximum amp rating: 0.54
- Equipped with a stainless steel casing with 4-bolt universal flanges or 1" union connections
- Use on open loop potable hot water recirculation systems with up to 1000 feet of pipe or closed loop hydronic heating systems
- Not suitable for chilled water systems
- Taco circulator pumps are for indoor use only  
– employer uniquement a l'intérieur
- Acceptable for use with water or maximum of 50% water/glycol solution

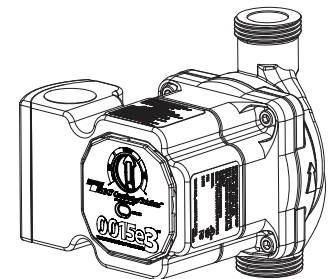
**FEATURES:**

- Three easy settings to match system requirements - LOW, MEDIUM, HIGH
- Replaces all single speed and 3-speed circulators in its class
- Multi-color LED showing operating mode and error code diagnostics
- Nut capture feature on flanges for easier fit up
- Dual electrical knockouts and 6" stranded wire leads for easy wiring
- Double insulated - no ground-wire required
- Whisper quiet operation
- **SureStart**® - automatic unblocking and air purging mode
- Integral Flow Check (IFC®) included - Field installed
- Green Mode active system monitoring and power optimization

**Figure 1:**



Model# 0015e3-SF4



Model# 0015e3-SU



Certified to  
NSF/ANSI 61 & 372



LISTED



## INSTALLATION:



**WARNING:** Do not use in swimming pool or spa areas. Pump has not been investigated for these applications.

**AVERTISSEMENT :** Ne pas utiliser dans une piscine ou un spa. La pompe n'a pas été étudiée pour ces applications.



**CAUTION:** The addition of petroleum based fluids or certain chemical additives to systems using TACO equipment voids the warranty. Consult factory for fluid compatibility.

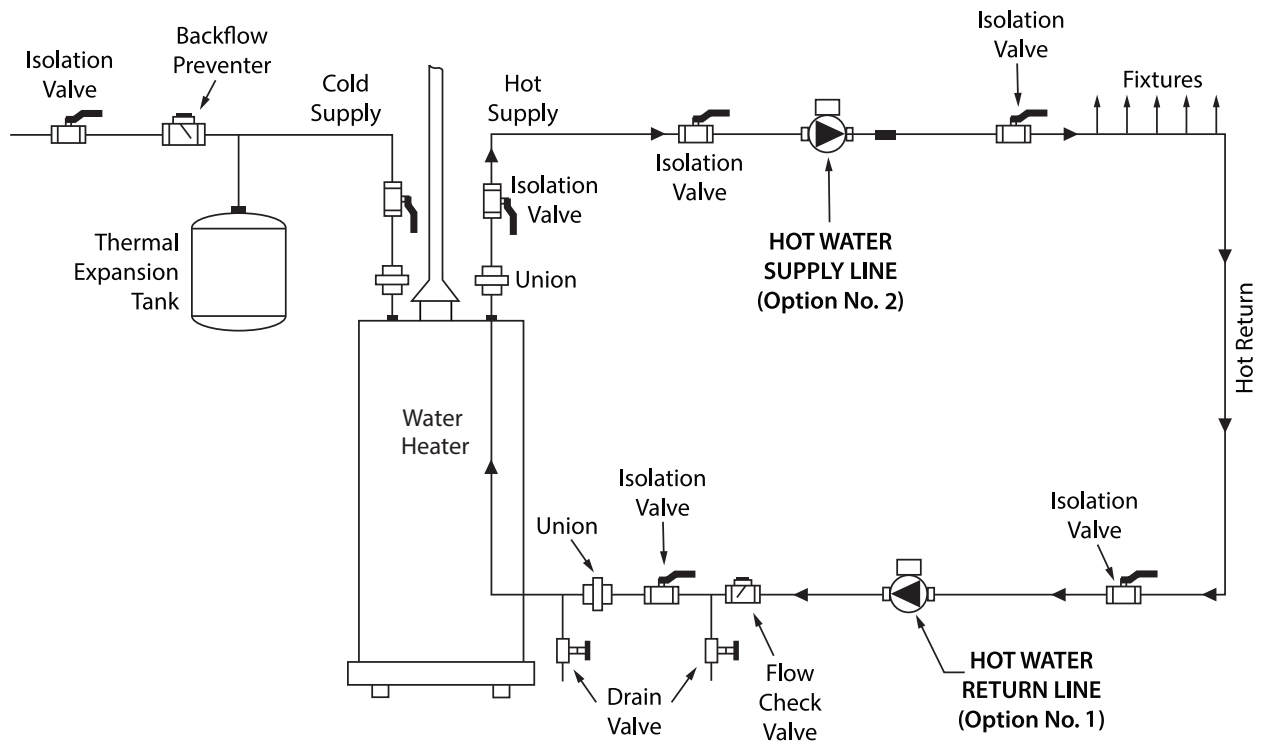
**ATTENTION :** L'ajout de liquides à base de pétrole ou de certains additifs chimiques à des systèmes utilisant un équipement TACO annule la garantie. Consultez le fabricant pour connaître la compatibilité de liquides.



**CAUTION:** Installations at elevations over 5000 feet must have higher fill pressure of 20 psi minimum to prevent pump cavitation and flashing. Premature failure may result. Adjust expansion tank pressure to equal fill pressure. A larger size expansion tank may be required.

**ATTENTION:** Des installations à des altitudes de plus de 1600 mètres doivent présenter une pression de remplissage plus élevée de 20psi au minimum afin d'éviter toute cavitation ou flashing de la pompe. Une défaillance prématurée peut en résulter. Réglez la pression du réservoir d'expansion de façon qu'elle soit égale à la pression de remplissage. Un réservoir d'expansion d'une taille supérieure peut être nécessaire.

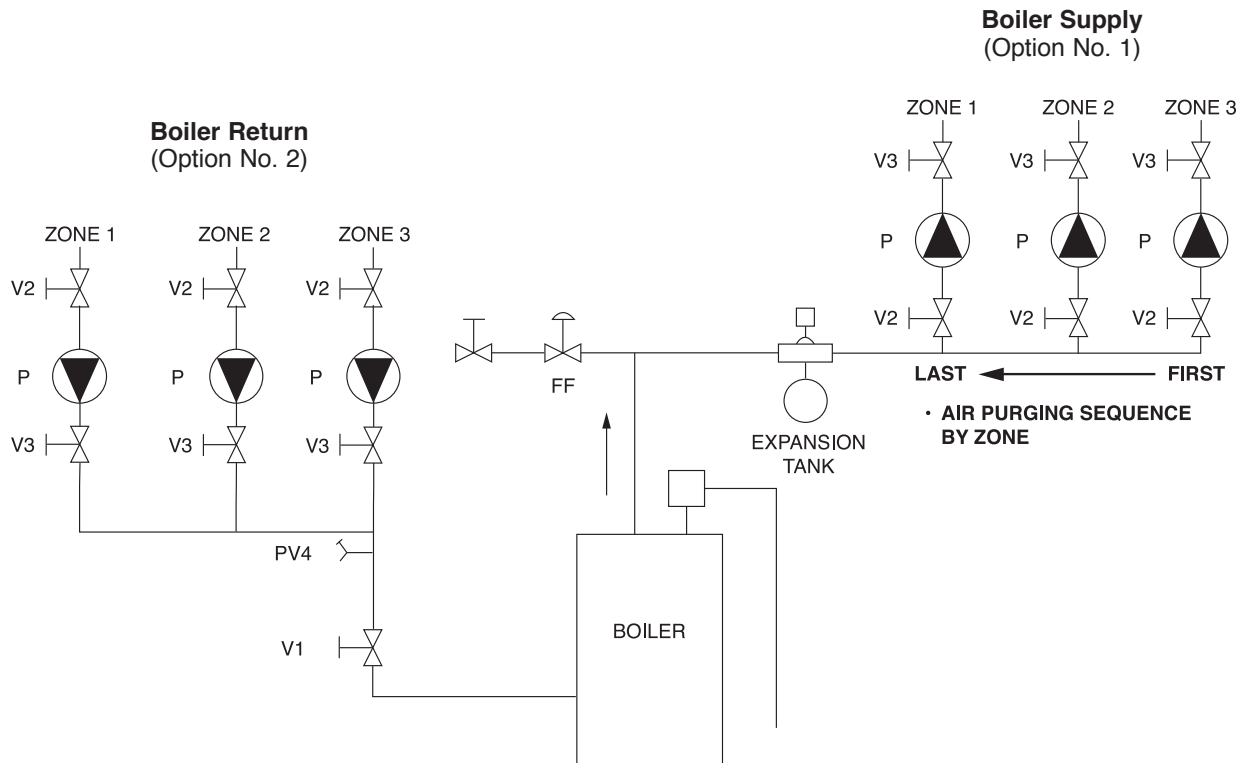
**Figure 2:  
Typical Installation for Hot Water Recirculation Systems**



**Recommended Purging Steps:**

1. Open fixture at highest point in system
2. Open all isolation valves
3. Once system is filled, close the fixture at the highest point in the system
4. Close isolation valve on pump discharge (Option No. 1 location)
5. Open drain valve on pump discharge until all remaining air has been purged
6. Close drain valve
7. Operate pump until all remaining air is purged from bearing chamber

**Figure 3:**  
**Typical Installation for Zoned Hydronic Heating Systems**



**Key:**

- V1, V2, V3 = Shut-off Isolation Valve
- P = Taco circulator with IFC installed
- FF = Fast Fill Boiler Feed Valve
- PV4 = Purge Valve

**Recommended Purging Steps:**

1. Close V1, PV4, V2
2. Open V3
3. Open FF valve
4. Open V2, PV4, to purge last zone First (Zone 3)
5. Close FF Valve
6. Close V2, PV4
7. Repeat steps 1 to 6 for each additional zone, purge zone 1 last
8. Open V1 when all zones are purged
9. Adjust system to desired operating fill pressure if required

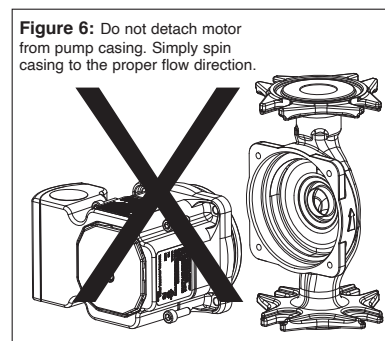
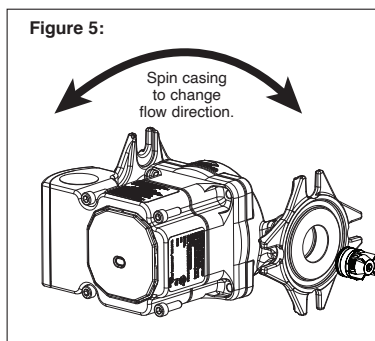
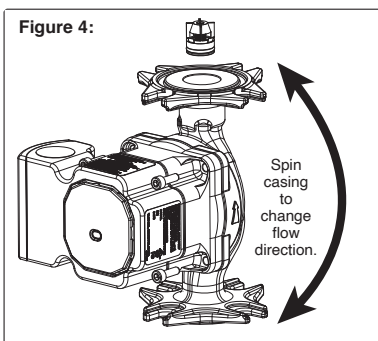
- 1. Location:** The circulator can be installed on the supply or return side of the water heater or heat source. See Figures 2 & 3 on pages 3 and 4 for preferred locations.
- 2. Mounting Position:** Circulator must be mounted with the motor in the horizontal position. See diagrams below for acceptable motor mounting orientations.
- 3. Flange Model:** Fasten circulator to system piping. The circulator flanges incorporate a nut-grabber feature for easier installation.

**CAUTION:** Do not use flat rubber gaskets. Only use O-ring gaskets provided or leaks may result. Warranty will be voided.

- 4. Union Model:** Install the union tailpiece fitting set (sold separately) best suited for your system piping. (See Union Fitting Options chart on the back cover). Install circulator by attaching pump casing to each union tailpiece fitting. Tighten union nut onto circulator threading (being careful not to overtighten) to complete the installation.

**CAUTION:** Only use union gaskets provided with union fitting sets or leaks may result. Warranty will be voided.

### ACCEPTABLE MOTOR MOUNTING POSITIONS AND EASY CASING ROTATION



Always install with motor in horizontal orientation. Position electrical junction box at 9 o'clock for best viewing orientation. Pump casing may be rotated to change flow direction. Locate the arrow on the casing body to determine flow direction.

To rotate the pump casing, remove the 4 motor screws. **When rotating pump casing position, DO NOT detach motor housing from the casing.** Damage to the casing O-ring and leakage may result. Simply spin casing to the proper flow direction desired as shown in Figure 4 and Figure 5. Reattach the 4 screws (1/8" allens wrench required). Be sure motor is positioned correctly and is seated evenly to prevent leakage or damage to O-ring. Tighten motor screws evenly to **25-38** in-lbs torque.

Integral Flow Check (IFC<sup>®</sup>) option — An IFC<sup>®</sup> is included in carton. If required, press IFC into the machined discharge port with plunger and O-ring facing in, until it snaps into place. Before installing, press IFC plunger to be sure it moves freely. See figures 4 & 5 above

- 5. Filling the system:** The system must be filled before operating the circulator. The bearings are water lubricated and should not be allowed to operate dry. It is always good practice to flush a new system of foreign matter before starting the circulator. See page 3 for recommended air purging steps.

**CAUTION:** To reduce the possibility of noise transmission, be sure to add vibration dampeners to piping when mounting circulator to wall or floor joists.

**ATTENTION:** Pour réduire la possibilité de transmission de bruit, veillez à ajouter des amortisseurs de vibration à la tuyauterie lors du montage du circulateur sur des chevêtres de mur ou de plancher.

**WARNING:** Risk of electric shock. To reduce the risk of electric shock, be certain that it is connected only to a properly grounded, grounding-type receptacle. Follow all local electrical and plumbing codes.

**AVERTISSEMENT:** Risque de choc électrique. Pour réduire le risque de choc électrique, veillez à ce qu'elle soit raccordée uniquement à un réceptacle de type mise à la terre proprement mis à la terre. Respectez tous les codes de plomberie et électriques locaux.

**⚠ WARNING:** Use supply wires suitable for 90°C.  
**AVERTISSEMENT:** Employer des fils d'alimentation adéquats pour 90°C.

**⚠ WARNING:** Disconnect power when servicing.  
**AVERTISSEMENT:** Couper l'alimentation lors de l'entretien.

**⚠ CAUTION:** Use flexible conduit only. Not for use with rigid conduit.  
**AVERTISSEMENT:** N'utiliser que du conduit flexible ; n'est pas fait pour du conduit rigide.

**⚠ WARNING:** SERVICING OF DOUBLE-INSULATED APPLIANCES. A double-insulated appliance is marked with one or more of the following:  
The words "DOUBLE INSULATION" or "DOUBLE INSULATED" or the double insulation symbol (square within a square). In a double-insulated appliance, two systems of insulation are provided instead of grounding. No grounding means is provided on a double-insulated appliance, nor should a means for grounding be added.  
Servicing a double-insulated appliance requires extreme care and knowledge of the system, and should be done by qualified service personnel. Replacement parts for a double-insulated appliance must be identical to the parts they replace.

**5. Wiring the circulator:** Disconnect the AC power supply. Remove the terminal box cover. Attach a wiring connector into the knockout hole. Use a flexible conduit only. Connect Line/Hot power to the black lead, neutral to the white lead. See wiring diagram to the right. Replace the terminal box cover.

**Note:** If pigtail leads provided are not used, be sure to trim field wire to a strip length of .25" (+/- .025") to prevent exposed wire causing a short at the terminal plug. Connect line and neutral to green terminal plug as shown in the Wiring Diagram. Depress the spring tab with a small screwdriver to insert wire into the plug. Release tabs to complete connection. The 007e is a double insulated circulator. No grounding wire is necessary.

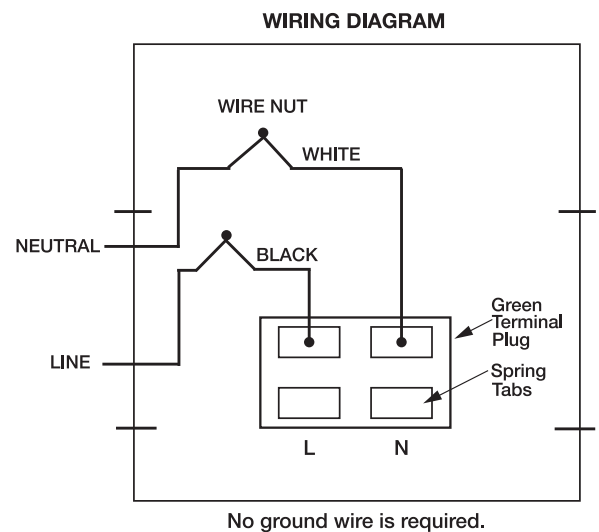
**6. Start the circulator:** When purging the system, it is recommended to run the circulator long enough to remove all remaining air from the bearing chamber. This is especially important when installing the circulator in the off-season. An orange LED will illuminate when the 0015e3 is powered on.

**7. Green Mode:** Responsive technology actively monitors system conditions and automatically adjusts to optimize power consumption. In this mode the LED changes to green. Consult with the factory for directions to access Green Mode.

**⚠ CAUTION:** Never run the circulator dry or permanent damage may result.  
**ATTENTION:** Ne laissez jamais le circulateur tourner à sec, des dommages permanents peuvent en résulter.

### Full Speed Operation:

To run the pump at full speed during the fast fill, start-up and purge process, rotate dial to HIGH setting. To return to the normal operating mode, turn dial to desired LOW, MEDIUM or HIGH setting.

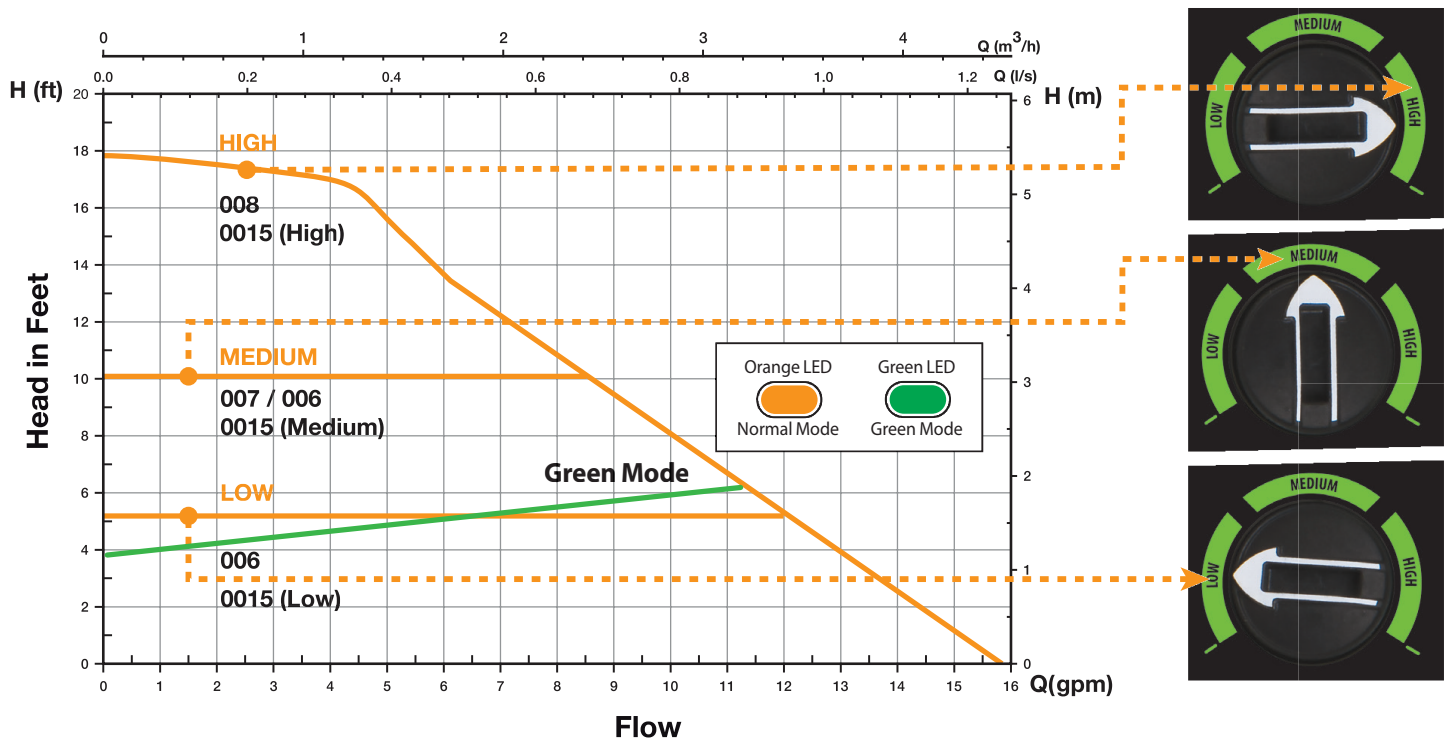


**Programming your 0015e3 circulator:** Modify the performance of the circulator as needed by rotating the dial using a flat screwdriver. An orange LED will illuminate when the circulator is powered on. The LED will flash each time a setting is changed. See diagram below to determine best setting for the system. The selection of the right operating curve depends on the characteristics of the heating system and the actual heat demand. See cross-reference replacement chart on page 9.

**The 0015e3 has 3 Operating Settings:**

- **LOW - 5 feet of head constant pressure, variable speed.**
- **MEDIUM - 10 feet of head constant pressure, variable speed.**
- **HIGH - 18 feet of head max, full fixed speed.**

**0015e3 Performance Curves**



Selection options are LOW, MEDIUM or HIGH. On HIGH setting, the 0015e3 runs at full speed. On MEDIUM or LOW setting, the 0015e3 varies its speed to maintain a constant pressure differential ( $\Delta p-c$ ) in the system as heating load increases or decreases. See chart above for operating curves and equivalent 00® model at each setting.

**Green Mode:**

- On **LOW setting only** after 12 hours of constant run circulation, the 0015e3 will automatically self-adjust to the **Green Mode** curve for power optimization. See Green mode curve above.
- When the 0015e3 cycles OFF, it always resets to it's original operating mode setting.



**CAUTION:**

Do not attempt to remove LED panel from circulator. Serious damage to circulator electronics may result.

**ATTENTION:**

N'essayez pas de retirer le panneau de LED du circulateur. Des dommages sérieux à l'électronique du circulateur peuvent en résulter.

**8. Troubleshooting the error codes:** Listed below are potential diagnostic error codes which will appear on the LED display in case of a malfunction.

FAULTS	CONTROL PANEL	CAUSES	REMEDIES
The circulator is noisy	LED on	Suction pressure is insufficient — cavitation	Increase the system suction pressure within the permissible range.
	LED on	Presence of foreign bodies in the impeller	Disassemble the motor and clean the impeller.
Loud noises of water circulation	Flashing white LED	Air in the system. Pump may be air-bound	Vent the system. Repeat fill and purge steps.
Circulator is not running although the electrical power supply is switched on	LED off	Lack of power supply	Verify voltage value of the electric plant. Verify the connection of the motor.
		Circuit breaker might be tripped	Check circuit breaker at panel and reset if necessary.
		The circulator is defective	Replace the pump.
		Overheating	Let the pump cool down for some minutes. Then try to restart it. Verify that the water and ambient temperature are within the indicated temperature ranges.
	LED red	The rotor is blocked	Disassemble the motor and clean the impeller. See unlocking procedure below.
		Insufficient supply voltage	Verify that the power supply matches the data on the name plate.
Building does not get warm.	LED on	System may be air-bound	Vent system. Repeat fill and purge steps.

**9. Unlocking Procedure:** A red LED indicates the circulator is locked or sticking. Disconnect and connect power supply to start the automatic release process. The circulator makes 100 attempts to restart (process lasts approximately 15 minutes). Every restart is signaled by a short white flash of LED light. If the locking is not removed through the automatic release process after 100 attempts to restart the circulator, it goes into standby and the LED remains red. In this case follow the manual procedure described in the next steps: during any attempt, the red LED light keeps blinking; after that the circulator tries again to start. If the locking is not removed through the automatic release process (the warning light returns to be red), perform the manual steps described below.

1. Disconnect power supply - the warning light switches off
2. Close both isolating valves and allow cooling. If there are no shut-off devices, drain the system so that the fluid level is beneath that of the circulator
3. Loosen 4 motor bolts. Remove motor from casing. Carefully pull the rotor/impeller from the motor
4. Remove impurities and deposits from the impeller and casing
5. Reinsert the rotor/impeller into the motor
6. Connect power supply. Check for impeller rotation
7. If the circulator still doesn't run it will need to be replaced



REPLACEMENT PARTS	
Part#	Description
198-213 RP	Casing O-ring
198-214 RP	Wiring plug connector (green)
198-215 RP	Terminal box cover (black)
198-217 RP	Terminal box cover screws (5 per bag)
0010-025 RP	Integral Flow Check (IFC®)
007-007 RP	Flange Gasket Kit

Lead-Free Shut-Off <i>freedom</i> FLANGE (SOLD SEPARATELY)	
Part#	Description
SFL-050T	1/2" NPT
SFL-050S	1/2" Sweat
SFL-075T	3/4" NPT
SFL-075S	3/4" Sweat
SFL-100T	1" NPT
SFL-100S	1" Sweat
SFL-125T	1-1/4" NPT
SFL-125S	1-1/4" Sweat
SFL-150T	1-1/2" NPT
SFL-150S	1-1/2" Sweat

UNION FITTING SETS (SOLD SEPARATELY)	
Part#	Description
UFS-050S	1/2" Sweat tailpiece set
UFS-050T	1/2" NPT tailpiece set
UFS-050P	1/2" Press tailpiece set
UFS-075S	3/4" Sweat tailpiece set
UFS-075T	3/4" NPT tailpiece set
UFS-075P	3/4" Press tailpiece set

### 0015e3 Pump Replacement Cross Reference

Taco	Grundfos	Armstrong	Xylem/B & G	Wilo
005	UP15-10	Astro 225	ecocirc 19-16	Star S 16
006	UP15-42	Astro 230	NBF-22/NRF-22	Star S 21
007	UPS15-55	Astro 250	NBF-25/NRF-25	Stratos ECO 16
008	UPS15-58	Astro 20	NBF-9/NRF-9F/LW	
0015	Alpha 15-55	Astro 25	SSF-9U/LW	
007e	Alpha2 15-55	Astro 30		
		Astro 30-3		
		Astro 50-3		
		Compass H20-20		





## LIMITED WARRANTY STATEMENT

Taco, Inc. will repair or replace without charge (at the company's option) any Taco product which is proven defective under normal use within three (3) years from the date of manufacture.

In order to obtain service under this warranty, it is the responsibility of the purchaser to promptly notify the local Taco stocking distributor or Taco in writing and promptly deliver the subject product or part, delivery prepaid, to the stocking distributor. For assistance on warranty returns, the purchaser may either contact the local Taco stocking distributor or Taco. If the subject product or part contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Any Taco product or part not installed or operated in conformity with Taco instructions or which has been subject to misuse, misapplication, the addition of petroleum-based fluids or certain chemical additives to the systems, or other abuse, will not be covered by this warranty. If in doubt as to whether a particular

substance is suitable for use with a Taco product or part, or for any application restrictions, consult the applicable Taco instruction sheets or contact Taco at (401-942-8000).

Taco reserves the right to provide replacement products and parts which are substantially similar in design and functionally equivalent to the defective product or part. Taco reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

**TACO OFFERS THIS WARRANTY IN LIEU OF ALL OTHER EXPRESS WARRANTIES. ANY WARRANTY IMPLIED BY LAW INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS IS IN EFFECT ONLY FOR THE DURATION OF THE EXPRESS WARRANTY SET FORTH IN THE FIRST PARAGRAPH ABOVE.**

**THE ABOVE WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR STATUTORY, OR ANY OTHER WARRANTY OBLIGATION ON THE PART OF TACO.**

**TACO WILL NOT BE LIABLE FOR ANY SPECIAL INCIDENTAL, INDIRECT OR CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF ITS PRODUCTS OR ANY INCIDENTAL COSTS OF REMOVING OR REPLACING DEFECTIVE PRODUCTS.**

This warranty gives the purchaser specific rights, and the purchaser may have other rights which vary from state to state. Some states do not allow limitations on how long an implied warranty lasts or on the exclusion of incidental or consequential damages, so these limitations or exclusions may not apply to you.

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